



**ALIMAQ**

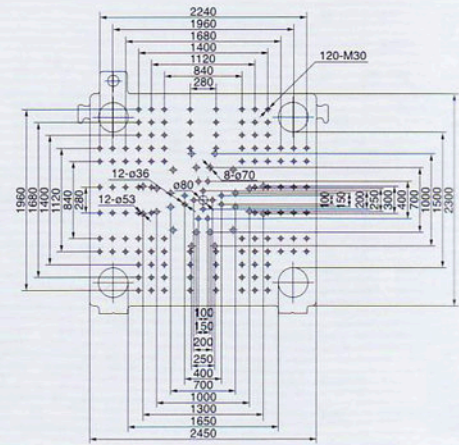
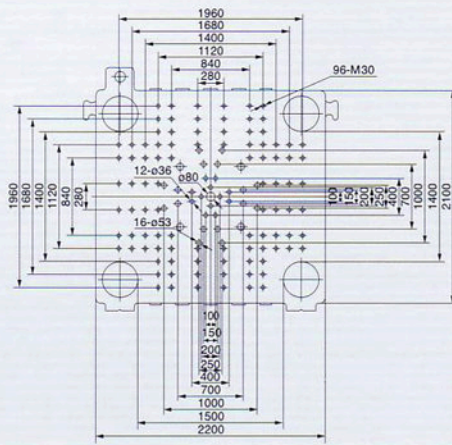
TODO EN MAQUINARIA INDUSTRIAL

Tfno. y Fax 96 656 02 52

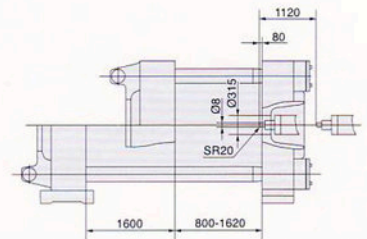
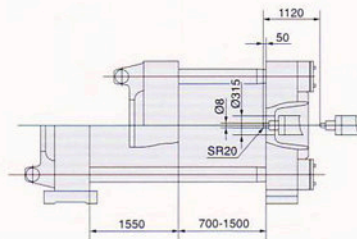
alimaq@alimaq.com

规格 SPECIFICATION		HTW16600				HTW20000			
项目 ITEM		A	B	C	D	A	B	C	D
<b>INYECCION UNIDAD</b>									
DIAMETRO HUSILLO	mm	120	130	140	150	130	140	150	160
RELACION HUSILLO	L/D	26	24	22	20.5	25.8	24	22.4	21
VOLUMEN TEORICO INYECCION	cm <sup>3</sup>	6672	7831	9080	10423	8760	10155	11660	13670
PESO INYECCION	g	6071	7126	8263	9485	7971	9240	10600	12440
VELOCIDAD INYECCION	g/s	894	1050	1217	1398	1052	1220	1400	1593
CAPACIDAD PLASTIFICACION(PS)	g/s	128	148	172	210	150	180	206	232
PRESION INYECCION	MPa	195	165	145	126	190	163	142	125
VELOCIDAD HUSILLO	rpm	90				88			
<b>CIERRE UNIDAD</b>									
FUERZA DEL CIERRE	kN	16600				20000			
CARRERA-APERTURA	mm	1550				1600			
ESPACIO ENTRE COLUMNAS	mm	1500x1400				1650x1500			
MAXIMA ALTURA MOLDE	mm	1500				1620			
MINIMA ALTURA MOLDE	mm	700				800			
CARRERA EXPULSOR	mm	420				420			
FUERZA EXPULSOR	kN	420				490			
<b>OTROS</b>									
PRESION MAXIMA BOMBA	MPa	17.5				16.5			
POTENCIA MOTOR	kW	45+45+45				45+55+55			
CALEFACCION	kW	91				110.7			
DIMENSION MAQUINA	m	14.10x3.50x4.10				15.50x3.75x4.50			
DEPOSITO ACEITE	L	3000				3700			
PESO MAQUINA	t	125				156			

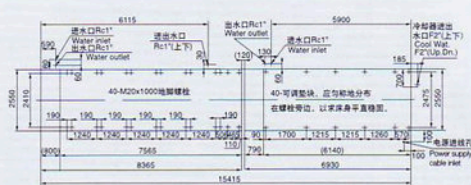
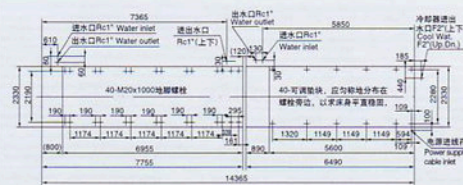
模板正面尺寸  
DIMENSIONES  
PLATOS(CARA)



模板侧面尺寸  
DIMENSIONES  
PLATOS



安装图  
INSTALACION



所有技术参数都是在50Hz工作状态下的理论计算值。实际注射重量根据不同物料而变化，若以上技术参数及图片有所改变，恕不另行通知。

All technical parameters are based on theoretical calculation under 50Hz frequency. Actual shot weight will be varied to various materials, all above dates and specification are subject to change without notice.

版权所有 翻印必究 Copyright Reserved